

MANUFACTURING CAPACITY FORM : SOURCE (OWNED BY SSPL)
Fasteners (Nut, Bolts) Manufacturing Plants

S/N	Particulars' of Machinery	Capacity	Operation	Qty
1	Nedbase Five DIE, BOLTMAKER, with Pointing & Threading Station, Type- NEB 524 03 (Nedschroef, Belgium)	M12 to M24, Stroke 55 to 105 Pcs/ Min.	Manufacturing of Bolts	1 unit
2	Nedform Five DIE, BOLTMAKER Type- NB518-36, (Nedschroef, Belgium)	M12 to M16, Stroke 90 to 180 Pcs/ Min.	Manufacturing of Nuts as well as Bolts	1 unit
3	High Speed, Five DIE, COLD FORMER with Linear Feed Type- MM 16 18 (Nedschroef, Belgium)	M12 to M24, Stroke 75 to 150 Pcs/ Min.	Manufacturing of Nuts	1 unit
4	High Speed , Five DIE, COLD FORMER with Linear Feed Type- NB 515 (Nedschroef, Belgium)	M6 to M16, Stroke 105 to 210 Pcs/ Min.	Manufacturing of Nuts	1 unit
5	Power Driven Uncoiler AP30- 250 (Techno-Impianti, Italy)	2.000 MT, Wire dia- 12 to 28mm	Coil Feeding to Nut/Bolts Manufacturing Stations	3 Nos.
6	In Line Wire Drawing Machine SKP- 30, (Techno-Impianti, Italy)	--	Wire Drawing	2 Nos.
7	Power Driven Uncoiler AP25- PS (Techno-Impianti, Italy)	2.000 MT, Wire dia- 6 to 16mm	Coil feeding to Nut/Bolts Manufacturing Stations	1 No.
8	In Line Wire Drawing Machine SKP- 18, (Techno-Impianti, Italy)		Wire Drawing	1 No.
9	Hydraulic Push Pointer T- 20, (Techno-Impianti, Italy)		Initial Wire Drawing	2 Nos.
10	Automatic NUT Tapping Machine, TOPCUT 33 D, (Streicher, Germany)	M10 to M33 Nut Tapping, Output 5640 Pcs/ Hr.	Nut Tapping	2 Nos.
11	Automatic NUT Tapping Machine, TOPCUT 16 D, (Streicher, Germany)	M5 to M16 Nut tapping, Output 17520 Pcs/ Hr.	Nut Tapping	2 Nos.
12	Lift tipper and Storage Feeders for Nut Tapping Machine (SKAKKO Vibrations)	Automated Feeder System with 4 Station Loading Points	Feeding Blank Nut to Various Tapping Machines	2 Lines
13	In Line Calibration System (Electronic Controller for NEDSCHROEF Machineries) Schwer + Kopka GmbH	Load Monitoring	Production Load Monitoring and Control Supervisory	4 Nos.

S/N	Particulars' of Machinery	Capacity	Operation	Qty
14	Automatic Machine OMC ADRB M16 (OMC-Wireelombardia, Italy)	M16 Nut, Bolts Assembling	Nut, Bolt & Washer Buttoning	1 No.
15	Automatic Machine OMC ADRB M24 (OMC-Wireelombardia, Italy)	M24 Nut, Bolts Assembling	Nut, Bolt & Washer Buttoning	3 Nos.
16	Vibrating Feeder (SKAKko Vibrations, Denmark)	250 Litres	Nut, Bolt Feeders to Automated Assembling Machines	8 Nos.
17	In Line Bagging and Packing System	Automated in Line for 50 Kgs, Packing	Weighing, Packing, Tagging	4 Line
18	Motorized Manual Buttoning Machine	M16- Nut, Bolts Assembling	Nut, Bolt & Washer Buttoning	4 Nos.
19	Motorized Manual Buttoning Machine	M24 Nut, Bolts Assembling	Nut, Bolt & Washer Buttoning	4 Nos.
20	Pneumatic Motorized Manual Buttoning Machine	M 16/ M24 Nut, Bolts Assembling	Nut, Bolt & Washer Buttoning	5 Nos.
21	Oil Fumes and Mist Extraction Unit, (Span Filter Mist)	Extraction of Oil Fumes from Product and Scraps	Hot Fumes and Oil Extraction	4 Sets

UTILITY & SERVICE EQUIPMENTS: FASTENER PLANT

S/N	Particulars' of Machinery	Capacity	Operation	Qty
1	Air Compressor Complete with Dryer & Receiver Unit IR 10-7 , Ingersoll Rand	7 bar, 1.06 CuM/ Min,	Pneumatic Functions of Manufacturing Machineries	1 No.
2	Air Compressor Complete with Dryer & Receiver Unit GSD 55 , Atlas Copko	10 bar, 341 CFM, 55KW, Drive controlled Compressor	Pneumatic Functions of Manufacturing Machineries	1 No.
3	Double Girder EOT Crane, Floor Pendent Operated (New Age, Gaziabad)	SWL- 5.00 MT	Material Handling	4 Nos.
4	Fork Lift (Godrej)	SWL- 5.00 MT	Material Handling	2 Nos.
5	Mobile Hydra (ACE)	12 MT	Material Handling	1 No.
6	Surface Grinder (Horizontal) HMT	150mm x 450mm Stroke	Surface Grinder	1 No.
7	Cylindrical Surface Grinder	Dia 200mmx 450mm Length Operational	Die Polishing	1 No.
8	Lapping Machine (Pragati)	Dia 125mm, 50mm stroke	Lapping	1 No.
9	Bench Grinder (Bosch)	200mm, 1 Hp	Tool Grinding	1 No.
10	Hydraulic Press (Lewis machines, Nasik)	300 Ton Capacity	Tool Fixing	1 No.
11	Bull Block, Amco	Wire Drawing upto 32mm dia	Wire Drawing	1 No.
12	Air Compressor Complete with Dryer and Receiver Unit GX 5FF	7 bar, CuM/ Min	Pneumatic Functions of Manufacturing Machineries	3 Nos.

S/N	Particulars' of Machinery	Capacity	Operation	Qty
13	Chop Saw Cutter, Dewalt	12" dia cutter	Sampling	4 Nos.
14	Die Polishing Machine	300mm		1 No.
15	Broaching Machine,			1 No.
16	Suspended Hook Type Weighing Scale, Metler Tolado	3.000 MT Capacity Electronic Display	Raw Material/ FG Good Weighing	1 No.
17	Tap Regrinding Machine, Yuyao Zenda, China	3.000 MT Capacity Electronic Display	Raw Material/ FG Good Weighing	1 No.
18	Pallet Trucks	2 MT	Material Bin Handling	10 Nos.
19	Jib Cranes (360 Degree rotaion) Kone Cranes	2 MT	Tool Assembly Changing of Forging Machines	1 No.
20	Hydraulically Operated Coil Loading Platform	4 MT	Raw Coil Loading Trolley	1 No.